

Solute A is to be absorbed from a binary mixture containing 7.5% of A with solvent B in a packed tower. Based on flooding calculation, a tower diameter of 1.2 m is selected. Total gas flow rate is 60 kmol/h. The exit gas must not contain more than 0.2% of solute A. Solute free liquid B enters from the top of the tower at 40 kmol/h. The gas phase and liquid phase mass transfer coefficients based on mole ratio unit are: $k_x = 2.05 \text{ kmol/m}^2\text{h} (\Delta X)$ and $k_y = 1.75 \text{ kmol/m}^2\text{h} (\Delta Y)$. The equilibrium line Equation is $Y = 0.63X$. Specific interfacial area of gas-liquid contact (\bar{a}) is $71 \text{ m}^2/\text{m}^3$.

- (a) Calculate packing height required for the desired separation.**
- (b) For 99.5% solute A removal, what % increase in packed height is needed?**
- (c) Determine slopes of operating line in each case.**