

Exhibit 12.15

Operation Number and Name	Operation Time (min)	Setup Time (min)
Milling for Model Z	20	60
1 Lathe	50	30
2 Mod 14 drill	15	5
3 Mod 14 drill	40	5
4 Assembly Step 1	50	
Assembly Step 2	45	
Assembly Step 3	50	
5 Inspection	30	
6 Paint	30	
7 Oven	50	20
8 Packing	5	

Exhibit 12.14

